

5/42

DART AEROSPACE LTD	Work Order:	24411
Description: Bearing	Part Number:	D2611
Drawing: D2611 Rev. A B <i>EC</i> 01-07-13 MPA2151	Qty:	40

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	<i>JA</i>	05.10.03	40
2	PURCHASING	Issue P/O: 2008760 Purchase part as per Dwg D2611 Possible supplier: Alinabal, P/N: CBA-6-B2 Material release note required	<i>AL</i>	05/10/04	40
3	RECEIVING	Receive and Inspect for transit damage	<i>CL</i>	05/10/13	40
4	QC	Inspect Level 6	<i>U</i>	05.10.20	40
5	STORES	Identify and Stock	<i>CL</i>	05/10/21	40
6	EXPEDITING	Close W/O Cost / Part: <i>5.535</i> <i>05/10/24</i> <i>(40)</i> <i>(40)</i> <i>5.82</i>	<i>CL</i>	05/10/24	40

Rev	Date	Change	Revised By	Approved
A	97.08.19	New Issue		JB
B	99.06.23	Re-format	DM	<i>EC</i>

RELEASED
EC 99.10.07

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DP Date: 05/18/24

NOTE: Date & initial all entries

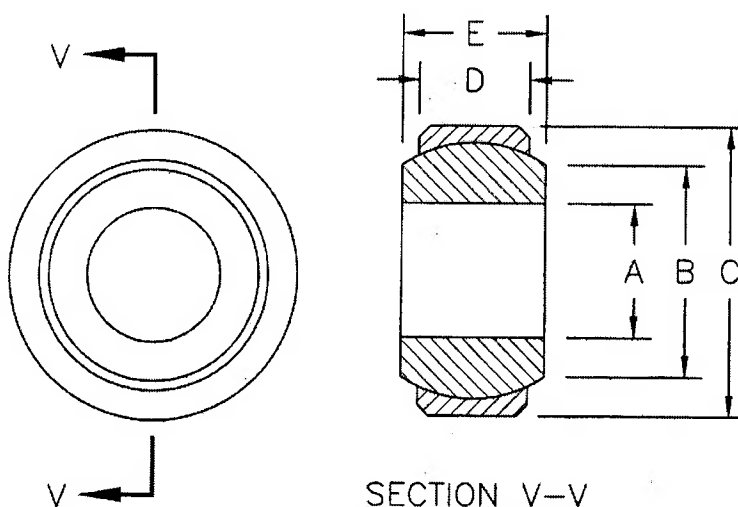
QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2611	REV. B SHEET 1 OF 1
DATE 01.07.04		TITLE BEARING	SCALE NTS
A	97.07.31	NEW ISSUE	
B	01.07.04	REDRAWN	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SPHERICAL BEARING
POSSIBLE SUPPLIERS: ALINABAL, P/N CBA-6-B2
ALL DIMENSIONS ARE IN INCHES



A	B	C	D	SHOP COPY RETURN TO ENGINEERING COPY
0.375	0.592 (REF)	0.8125 ^{+0.0000} _{-0.0005}	0.312±0.005	0.406±0.005

RELEASED
01.07.05 *[Signature]*

WORK ORDER
NO. 24411

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 03, 2005
11:23 am

Work Order No : 0024411
Project Name : D2611
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D2611
Description : Bearing
Manufactured : Yes
Amount Req'd : 40
Amount Done : 0
Start Date : 10-03-05
Est Finish Date : 10-20-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

CERTIFICATE OF COMPLIANCE

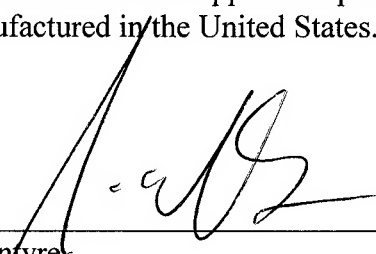
Attention: Quality Control Manager

Alinabal Part Number: CBA 6 B2

Customer Part Number: D2611

Customer P.O. Number: 2008760

We certify that all parts manufactured or supplied by this company on subject purchase order are of a good commercial quality and in accordance with applicable purchase order, drawings and specifications. These parts were manufactured in the United States.



Ian McIntyre
Quality Engineer

10/11/05
Date